WFI
WORKPLACES FOR INDUSTRIES

PACKING LIST

Frame	pcs
Column	2
Feet	2
End pipe	2
Outer pipe	4
Connection pipe	2
Cable clamp	8
Rubber grip	4
Rubber washer	18
Hole cap	4

Control Box / Hand control	pcs
Control box	1
Hand control	1
AC cable	1

Screws	pcs
Screw for motor house / Outer pipe, M6x16mm	8
Screw for feet, M10x16mm	8
Tailstock for connection pipe, M10x20mm	8
Screw for tabletop, Ø5x20mm	14
Screw for hand control, Ø4x22mm	2

Tightening torque	
Tailstock	Maximum 6Nm
Screw for motor house and outer pipe	Maximum 10Nm
Screw for feet and tabletop	Maximum 10Nm
Screw for hand control	< 6Nm

Make sure all screws are tightened, also after a period of use!

Reset the desk before use

Press both up and down buttons at the same time for 3 seconds. Continue pressing the buttons until both columns are in lowest position. When finish reset, the control box makes a sound and the buttons can be released. Now the system is operational.
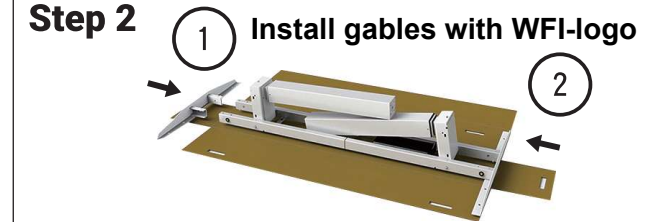
WARNING

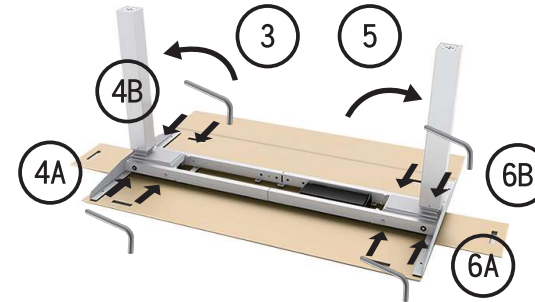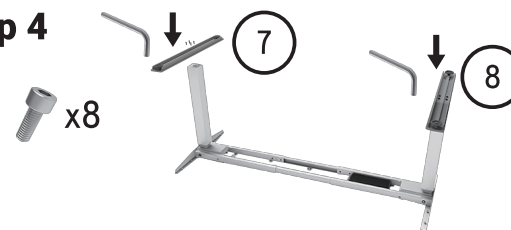Carefully arrange all the cables not to be damaged by tabletop screws.

Step 1

Step 2

① Install gables with WFI-logo ②

Step 3
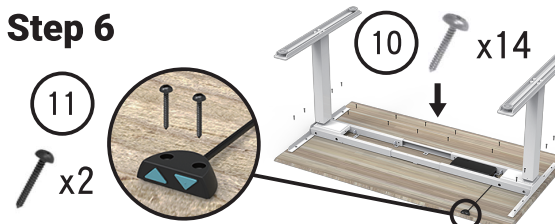
③ ⑤ 4B 4A 6B 6A

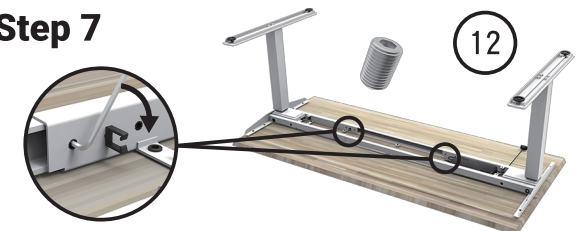**Step 4**

⑦ ⑧ x8

Step 5
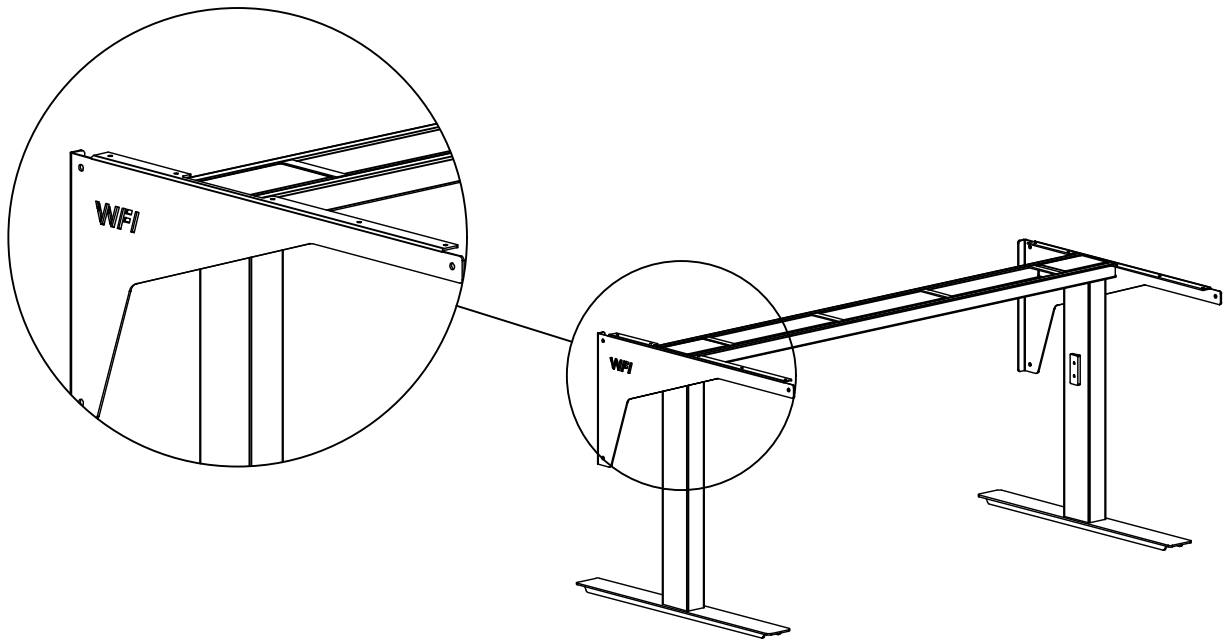
⑨

Step 6

⑪ ⑩ x14 x2

Step 7

⑫
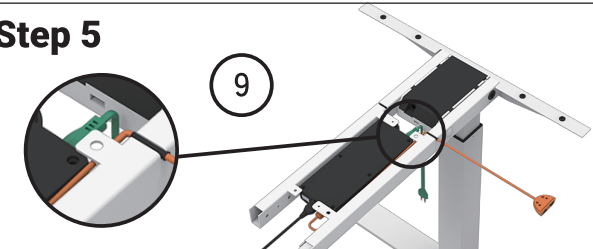
Install gables with WFI-logo.
Sort non used gables as steel recycling.

M10x12 (4x)

M8x20 (4x)