

CENTRAL INSTITUTE FOR LABOUR PROTECTION - NATIONAL RESEARCH INSTITUTE Czerniakowska 16, 00-701 Warszawa





DEPARTMENT OF PERSONAL PROTECTIVE EQUIPMENT LABORATORY OF EYE AND FACE PROTECTORS

TEST REPORT

Contract to perform testing No.: 1026/PB-COV/2020/NO

Subject of the contract: Face shield tests

Ordering Party: DARMAR Mariola Libera

ul. Dekoracyjna 12A, 65-155 Zielona Góra

Date of issuing the test report: 27.08.2020

Main performer: Krzysztof Płachta

Authorized by: Grzegorz Owczarek

Approved by:

HEAD OF TESTING AND CALIBRATION LABORATORIES DIVISION

Karolina Burza, MA

Copy No.: 1 Page 1 of 8

Test report contain results of tests within the scope of accreditation and non-accredited tests results. The results outside the scope of accreditation are marked with (*).

TESTS OF FACE SHIELD

1. Subject of tests

Face shield - helmet type: Best Cover Face Shield 01 - 15 samples.

2. The date of obtain the samples to test

09.07.2020 r.

Sample registration number: 99/2020.

3. The date of performance of the test

21.08.2020 r.

4. The statement

- 4.1. The results in this report are linked only to tested samples.
- 4.2. The test results are applicable exclusively to the tested samples. None of the fragments of the report may be reproduced separately from the integral text without obtaining prior written consent from CIOP-PIB.
- 4.3. This test report includes 8 pages.

5. Identification of the methods used Tests included in the scope of accreditation.

- Linear dimensions (vertical centerline depth) according to the methodology of EN 166:2001;
- Quality of material and surface according to the methodology of EN 167:2001;
- Spherical refractive power according to the methodology of EN 167:2001;
- Astigmatic refractive power according to the methodology of EN 167:2001;
- Difference in prismatic refractive power according to the methodology of EN 167:2001;
- Diffusion of light according to the methodology of EN 167:2001;
- Luminous transmittance, UV spectra transmittance according to the methodology of EN 167:2001;
- Resistance to UV radiation according to the methodology of EN 167:2001 and EN 168:2001;
- Stability at an elevated temperature according to the methodology of EN 168:2001;
- Resistance to ignition according to the methodology of EN 168:2001;
- Increased robustness according to the methodology of EN 168:2001;
- Protection against high speed particles according to the methodology of EN 168:2001.

Tests excluded in the scope of accreditation.

- Field of vision according to the methodology of EN 167:2001;
- Protection against liquid splashes according to the methodology of EN 168:2001.

6. Place of testing

Eye and Face Protection Laboratory. CIOP-PIB, ul. Wierzbowa 48, 90-133 Łódź.

7. Tests results

The test results are presented on pages 3 to 8 of this report.

Linear dimensions (vertical centerline depth)

	1				
Sample No. Sepecification Depth of the vertical center line of the shield [mm] 1)		R	dequirements according to EN 166:2001	Assessment of conformity to the standard	
1	180	The	e visor shall have a field of view of a	- 1011 · CTIV	
2	180		nimum vertical centerline depth of 150	Fulfill requirements of EN 166:2001, p. 7.2.4.	
3	180	mn	1.	22.2.2.2.7. F. (12.11)	
W. 51198		No.	Measurement uncertainty		
0.06 cm	tainty of a single measureme		Expanded uncertainty taking into account 0,18 cm.		
	provided in the normative do	cumer	ment results was formulated on the basis on tEN 167: 2001, Annex B.		

1) Measurements of the depth of the vertical center line were made taking into account the real field of view for cover mounted in the luminaire provided by the manufacturer.

Quality of material and surface

Feature examined		S	ample no			Requirements according to EN	Assessment of	
	1	2	3	4	5	166:2001	conformity to the standard	
Bubbles	No	No	No	No	No			
Scratches	No	No	No	No	No			
Inclusions	No	No	No	No	No			
Dull spots	No	No	No	No	No	Except for a	Fulfill requirements of EN 166:2001 p. 7.1.3.	
Pitting	No	No	No	No	No	marginal area 5		
Mould marks	No	No	No	No	No	mm wide oculars shall be free from		
Scouring	No	No	No	No	No	any significant defects likely to		
Grains	No	No	No	No	No	impair vision.		
Pocking	No	No	No	No	No			
Scaling	No	No	No	No	No			
Undulation	No	No	No	No	No			
Not applicable - org	anoleptic e	evaluation		asuremen	t uncerta	inty		

Spherical refractive Power

Sample	Spherical refrac	tive power [m-1]	Spherical	Requirements according to EN	Assessment of conformity to the	
	Horizontal belts	Vertical belts	power [m-1]	166:2001	standard	
1 0,00 0,00			0,00			
2	2 0,00 0,00 3 0,00 0,00		0,00	For optical class 1:	Fulfill requirements of EN 166:2001 p.7.1.2.1 for optical class 1.	
3			0,00	Less then ± 0.06 [m ⁻¹].		
The avera	ge value of the spheri the sample		f 0,00			
Will Come		Meas	surement uncerta	inty		
The uncert 0,01 m ⁻¹ .	ainty of a single meas		Expanded uncer 0,02 m ⁻¹ .	tainty taking into account	t dispersion of the results	

The statement of compliance of the measurement results was formulated on the basis of the decision-making principle provided in the normative document EN 167: 2001, Annex B.

Astigmatic refractive power

Sample No.	Astigmatic refracti	ve power [m-1]	Astigmatic	Requirements according	Assessment of conformity to the standard	
	Horizontal belts	Vertical belts	power [m-1]	to EN 166:2001		
1 0,00 0,00		0,00				
2	0,00	0,00 0,00		For optical class 1:	Fulfill requirements of	
3	3 0,00 0,		0,00	Less then 0,06 [m ⁻¹]	EN 166:2001 p.7.1.2.1 for optical class 1.	
The ave	erage value of the sp		0,00			
		N	leasurement un	certainty		
0.01 m^{-1} .	tainty of a single me		0,02 m ⁻¹ .	ncertainty taking into accou		
The staten	nent of compliance of	f the measuremen		rmulated on the basis of the	e decision-making princi	

The statement of compliance of the measurement results was formulated on the basis of the decision-making principle provided in the normative document EN 167: 2001, Annex B.

Difference in prismatic refractive power

Specification			Sample No		Requirements according to EN	Assessment of conformity to the standard	
		4	5	6	166:2001	Standard	
Prismatic power	Base in	No	No	No	For optical class 1: Less then 0,75 [cm/m] (base out, horizontal).	Fulfill requirements of EN 166:2001 p.7.1.2.1.	
Trismatic power	Base out	Yes	Yes	Yes			
Difference in prismatic refractive	Horizontal	0,20	0,20	0,20			
power [cm/m]	Vertical	0,00	0,00	0,00			
A STATE OF THE STATE OF	ART NET	Mea	surement und				
The uncertainty of a sing 0,01 cm/m. The statement of complia			0,02 cm/m.	7 1 5		dispersion of the result	

Diffusion of light

Sample No	Reduced luminance factor [cd/(m² x lx)]	or	Requirements according to EN 166:2001	Assessment of conformity to the standard		
6	0,24		For optical class 1: Less			
7	0,23		then 0,75 $\frac{cd}{m^2 \cdot lx}$	Fulfill requirements of EN 166:2001 p. 7.1.2.3.		
8	0,24					
		Measurer	nent uncertainty	是一个人,但是一个人的人,但是一个人的人的人,但是一个人的人的人。 第一个人的人的人的人的人的人的人的人的人的人的人的人的人的人的人的人们也是一个人的人们也是一个人的人们的人们的人们的人们们也是一个人们们的人们们们们们们们们们		
			panded uncertainty taking into account dispersion of the results $\frac{\partial c}{\partial x} \frac{d}{dx} = \frac{1}{2} \frac{dx}{dx}$.			
	f compliance of the measurement from the formative document EN 167: 2			of the decision-making principle		

Luminous transmittance

Sample No. Luminous transmittance [%]		Requirements according to EN 166:2001	Assessment of conformity to the standard			
6	90,11	Oculars intended to protect the eyes against mechanical or chemical				
7 89,87		hazards only, and cover plates, shall have a luminous transmittance	Fulfill requirements of EN 166:2001, p. 7.1.2.2.1.			
8	89,90	greater than 74,4 %.				
	The state of the s	Measurement uncertainty				
The uncertainty	of a single measurement:	Expanded uncertainty taking into account dispersion of the results:				
0,01 %.		0,11 %.				

provided in the normative document EN 167: 2001, Annex B.

Resistance to UV radiation - diffusion of light

Sample No	Relative change of reduce luminance factor after UV exposure [%]	Requirements according to EN 166:2001	Assessment of conformity to the standard	
6	0,37	For optical class 1: Less		
7	0,36	then $0.75 \frac{\text{cd}}{\text{m}^2 \cdot \text{lx}}$	Fulfill requirements of EN 166:2001 p. 7.1.5.2.	
8	0,34	$m^2 \cdot lx$		
		Measurement uncertainty		
The uncerta	ainty of a single measurement: ² ·lx).		ing into account dispersion of the results	
The statem provided in	ent of compliance of the measuren the normative document EN 167:	nent results was formulated on the 2001, Annex B and EN 168: 20	ne basis of the decision-making principle 01, Annex A.	

Resistance to UV radiation

Sample No Luminous transmittance before UV exposure [%]		Luminous transmittance after UV exposure [%]	Relative change of luminous transmittance [%]
6 90,11		89,65	0,51
7	89,87	89,35	0,58
8	89,90	89,44	0,51
Requirement	ts according to EN 166:2001		ansmittance less then $\pm 5\%$ for a light tor of 100% to 17.8%.
Assessment	of conformity to the standard	Fulfill requirements	of EN 166:2001 p. 7.1.5.2.
ed a collabor		Measurement uncertainty	
0.01 %.	y of a single measurement:	0,02 %.	g into account dispersion of the results
The statement provided in the	of compliance of the measurement normative document EN 167:	ent results was formulated on the 2001, Annex B. EN 168: 2001, A	basis of the decision-making principle nnex A.

Stability at an elevated temperature

		Sample No	0	Requirements according to	Assessment of conformity to	
Feature examined	6 7 8		8	EN 166:2001	the standard	
Visible deformation	No No		No	No visible deformation.	Fulfill requirements of EN 166:2001 p. 7.1.5.1.	
THE REPORT OF THE PARTY OF THE	JOHN BIA	DESCRIPTION OF THE PERSON OF T	Measur	ement uncertainty		

Defects specification				Sampl	Requirements	Assessment of				
	1,2	3,4	5,6	7,8	9	10	11	12	according to EN 166:2001	conformity to the standard
Ocular fracture	No	No	No	No	No	No	No	No		
Lens deformation	No	No	No	No	No	No	No	No	No defects: ocular fracture, ocular	Fulfill requirements of EN 166:2001, p. 7.1.4.2.
Ocular housing fracture	No	No	No	No	No	No	No	No	deformation, ocular housing	
Lateral protection failure	No	No	No	No	No	No	No	No	fracture.	
Upsell Stuffer			la di sa	N	1easure	ment ui	ncertain	ity		

1, 2 – front impact in the left eye, the sample conditioned at (55 \pm 2) $^{\circ}$ C

- 3, 4 front impact in the left eye, the sample conditioned at a temperature (-5 \pm 2) ° C
- 5, 6 front impact in the right eye, the sample conditioned at (55 \pm 2) $^{\circ}$ C
- 7, 8 front impact in the of the right eye, the sample conditioned at a temperature (-5 \pm 2) $^{\circ}$ C
- 9 lateral impact in the left eye, the sample conditioned at (55 ± 2) ° C

- 10 lateral impact of the left eye", the sample conditioned at $(55 \pm 2)^{\circ}$ C 11 lateral impact of the right eye," the sample conditioned at $(55 \pm 2)^{\circ}$ C 12 lateral impact of the right eye," the sample conditioned at $(55 \pm 2)^{\circ}$ C 12 lateral impact of the right eye," the sample conditioned at a temperature $(-5 \pm 2)^{\circ}$ C

Protection against high speed particles with medium energy impact - impact speed of ball 45 m/s

		Sample	No. 1)		Requirements according to	Assessment of	
Defects specification	1,2,3,4	1,2,3,4 5,6,7,8 9,10 11,12		11,12	EN 166:2001	conformity to the standard	
Lens fracture	No	No	No	No			
Lens deformation	No No		No N	No	No defects are occurred and it is not possible for the ball	Fulfill requirements of	
ocular housing fracture	No	No	No	No	to strike directly the lateral impact points. Adequate side protection. EN 166:200 7.2.2.		
Adequate side protection	Yes Yes Yes		Yes				
	Ne SEE HEE		Measure	ement unc	ertainty		

1)Samples:

1, 2, 3, 4 – front impact in the left eye, the sample conditioned at (23 \pm 2) $^{\circ}$ C

5, 6, 7, 8 – front impact in the of the right eye, the sample conditioned at a temperature (23 ± 2) ° C 9, 10 – lateral impact in the left eye, the sample conditioned at (23 ± 2) ° C

11, 12 – lateral impact of the right eye, the sample conditioned at (23 ± 2) ° C

Resistance to ignition

Sample No.			Requirements according to	Assessment of conformity to the
10	11	12	EN 166:2001	standard
No	No	No	During test no parts of eye protector igniter or continue to glow.	Fulfill requirements of EN 166:2001, p. 7.1.7.
No	No	No		
	M	leasureme	ent uncertainty	
	10 No	10 11 No No No No No	10 11 12 No No No No No No	No No No During test no parts of eye protector igniter or continue

Field of vision *

Specification	Sample No.			Requirements according to EN 166:2001	Assessment of conformity to the standard
	2	3	5		to the standard
Face shield provide a minimum field of vision	Yes	Yes	Yes	Eye protector exhibit a minimum field of vision defined by two ellipses (20 mm x 22 mm), when placed and centered at distance of 25 mm from the surface of the Eye of the head form.	Fulfill requirements of EN 166:2001, p. 7.1.1.
A DESIGNATION OF THE PARTY OF T			Mea	surement uncertainty	

Protection against liquid splashes *

Cample	Specification	Requirements according to		
Sample No.	The visor covers the rectangular eye area	EN 166:2001	Assessment of conformity to the standard	
13	Yes	Face shields cover the	Fulfill requirements of EN 166:2001, p. 7.2.4.	
14	Yes	rectangular eye area on the headform.		
15	Yes			
	Measure	ment uncertainty		

Opinion/interpretation*

That report also includes a range of selected parameters for eye and face protectors intended solely for healthcare personnel, including sanitary transport, services and others involved in efforts to control the SARS-CoV-2 virus and the COVID-19 disease it causes, and avoid the further spread of this virus and the disease it causes¹. The assessment of these parameters is positive.

The following information should be attached to the device intended solely for medical personnel:

- The device is intended only for healthcare personnel, including ambulance transport, services and other persons involved in efforts to control the SARS-CoV-2 virus and the COVID-19 disease it causes and avoid further spread of this virus and the disease it causes;
- The product may be used only in the period of increased epidemic risk
- and epidemics, but not longer than within 30 days from the end of the epidemic in connection with SARS-CoV-2 virus infections;
- Manufacturer's data (name, address).

Grzegorz Owczarek

Name and surname of the person drawing up the opinion / interpretation

* Opinion / interpretation included in this report is not covered by accreditation.

End of the test report

¹ Uchwała Nr 33/2020 Rady Ministrów z dnia 20 marca 2020 r. w sprawie szczególnych rozwiązań w zakresie zaopatrzenia w środki ochrony indywidualnej, które są niezbędne do przeciwdziałania rozpowszechnianiu się wirusa SARS-CoV-2. (Resolution No. 33/2020 of the Council of Ministers of March 20, 2020 on special solutions for the supply of personal protective equipment, which are necessary to counteract the spread of SARS-CoV-2 virus.)